

Block Sizing & Color Chart (IN & GA)

April 2026

Grade	Density	Thickness	Color	Bun Size				
				48"x96" (X)	60"x96" (W)	39"x79" (M)	42"x89" (T)	48"x72"
XP-13	1.3 lb	Up to 4"	Charcoal	×				
XP-15	1.5 lb	Up to 4"	Grey	×				
XP-20	2 lb	Up to 4"	Grey	×				
			Charcoal	×	×	×	×	×
			Natural	×				
			Yellow	×				
			Blue	×				
			White	×				
			Black	×				
		Red	×					
		Up to 3"	Charcoal	×				
Up to 8"	White	×						
EV-20D	2 lb	Up to 4"	Grey	×				
			Charcoal	×				
			Grey	×				
XP-30	3 lb	Up to 4"	Charcoal	×				
			Grey	×	×			
EV-30D	3 lb	Up to 4"	Charcoal	×				
			Grey	×				
XP-40	4 lb	Up to 4"	Charcoal	×	×			×
			Blue	×	×	×	×	
			Yellow	×				
			Red	×				
			White	×				
			Black	×				
			Charcoal	×				
		UP to 6"	Charcoal	×				
EV-40D	4lb	Up to 4"	Charcoal	×				
XP-40R (Single Stage)	4lb	Up to 2"	Grey	×				
XP-60	6lb	Up to 4"	Charcoal	×	×			
			White	×	×	×	×	
			Charcoal	×				
EV-60D	6lb	Up to 4"	Charcoal	×				
XP-65R (Single Stage)	6lb	Up to 3"	Grey	×				
XP-80	8lb	Up to 4"	Grey	×				
XP-80R (Single Stage)	8 lb	Up to 3"	Charcoal	×				
			Grey	×				
		Up to 2"	Charcoal	×				
			Charcoal	×	×			
XP-90	9 lb	Up to 4"	Charcoal	×				
XP-90R (Single Stage)	9 lb	Up to 3"	Charcoal	×				
XP-150R (Single Stage)	15 lb	Up to 3"						

Roll Stock

Product	Grade	Density	Size	Color Code
Irradiated Crosslinked XLPE Rolls	XI-20	2 lb	1/8 x 60 x 600'	Natural &
			3/16 x 60 x 400'	Charcoal
			1/4 x 60 x 300'	
			3/8 x 60 x 200'	
			1/2 x 60 x 150'	
	XI-30	3 lb	1/16 x 60 x 900'	Natural
	XI-40	4 lb	1/16 x 60 x 900'	Charcoal
			1/8 x 60 x 450'	Natural & Charcoal
1/4 x 60 x 225'			Charcoal	
Chemically Crosslinked XLPE Rolls	XE-20	2 lb	1/4 x 60 x 300'	Charcoal
			3/8 x 60 x 200'	
			1/2 x 60 x 150'	
	XE-40	4 lb	1/8 x 60 x 450'	
			1/4 x 60 x 225'	

Specialty

Product	Grade	Density	Size	Color
Static Control XLPE	SC-30	3 lb	3 x39x79	Charcoal
Gym Mat Foam	XEV-20	2 lb	1 3/8x60x96	Natural
Worldblock	XI-20	2 lb	2"x48x96	Charcoal
			4"x48x96	
UL94 HF-1	XP-18UL	1.8lb	3.8" x 39" x 79"	Charcoal
Marine Decking	MD-90	9lb	0.236" x 47" x 95"	GY/BK TK/BK TK/WH